



Item	Order Code (Part #)
Inspection SW Application for ISONIC 3510T, ISONIC 3510 - PA Modality: Multi-Group D – Implementation of Several (up to 4) Scan Plans Simultaneously out of the same Linear Array Probe with / without Delay Line	SWA 3510020
Inspection SW Application for ISONIC 2010 - PA Modality: Multi-Group D – Implementation of Several (up to 4) Scan Plans Simultaneously out of the same Linear Array Probe with / without Delay Line	SWA 910820
Inspection SW Application for ISONIC 2009 UPA-Scope - PA Modality: Multi-Group D – Implementation of Several (up to 4) Scan Plans Simultaneously out of the same Linear Array Probe with / without Delay Line ⇒ Multi-Group Cross Sectional Coverage - Built-In Intuitive Material Coverage Composer ⇒ Straight Beam and Inclined B-Scan (Linear Scan), and Combined Cross Sectional Coverage ⇒ DAC / TCG Normalization ⇒ Independent on TCG Gain Per Focal Law Correction ⇒ Encoded and Time Based Recording ⇒ 100% Raw Data Capturing ⇒ Automatic Creation of Editable Defects List for Each Group Scanning ⇒ Comprehensive Postprocessing Including: → Recovery and Evaluation of Captured A-Scans from the Recorded Cross Sectional Along the Shaft/Axle/Bolt/Spindle Views (Sector Scan) and C-Scans → Recovery of Cross Sectional Along the Shaft/Axle/Bolt/Spindle Views from the Recorded C-Scans → Converting Recorded C-Scans or their Segments into 3D Images → Off-Line Gain Manipulation → Off-Line DAC to TCG / TCG to DAC toggling for all types of stored files (A-Scans, cross-sectional views, C-Scans, etc) → Off-Line DAC Normalization of the Recorded Images / DAC Evaluation → Off-Line editing of Angle Gain Compensation / Gain per Shot Correction applied to the stored the Cross-sectional Views / C-Scan data → Numerous Filtering / Reject Options (by Geometry / Position / By Amplitude / dB-to-DAC / etc) → Defects Sizing → Generating of Defect List and Storing it Into a Separate File → Automatic creating of inspection reports - hard copy / PDF File	SWA 909820

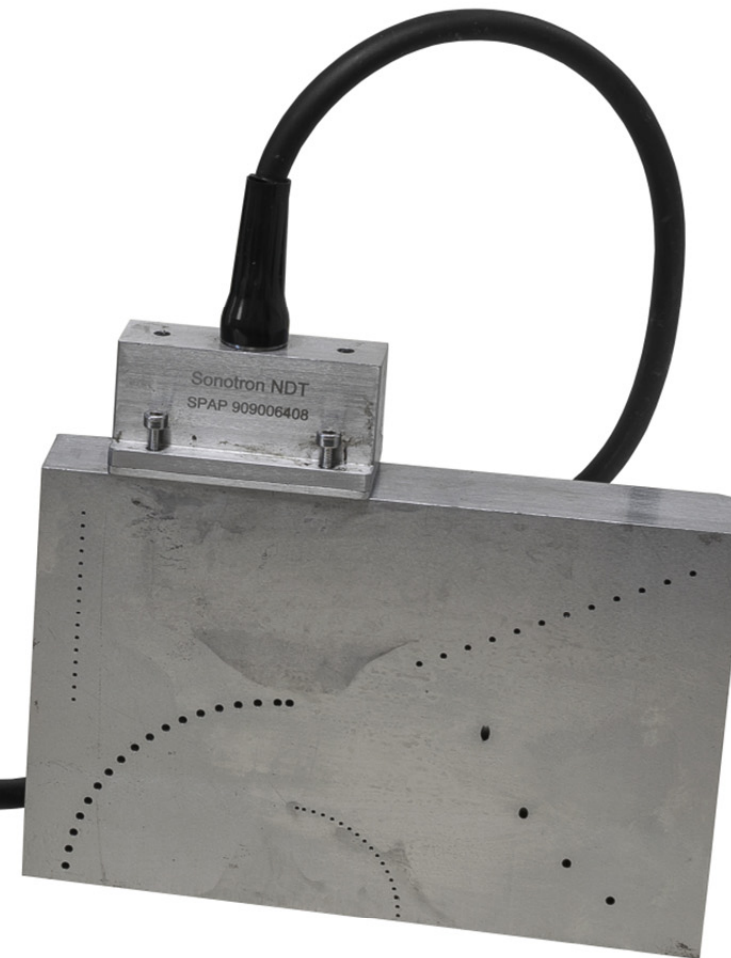
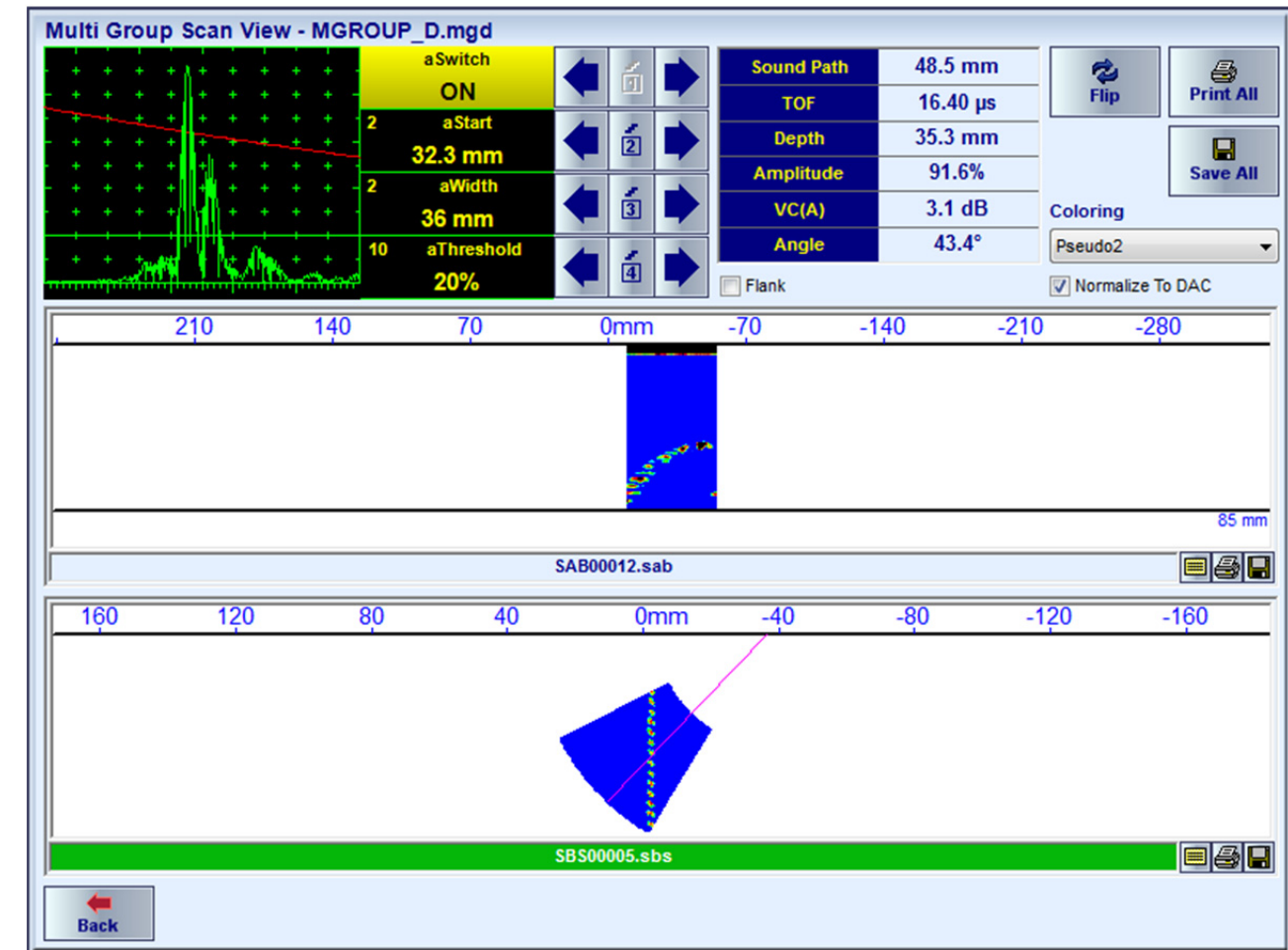
*3 X simultaneously implemented
compression wave B-Scan patterns*



Implementing of 2 compression wave sectorial scan coverage patterns simultaneously

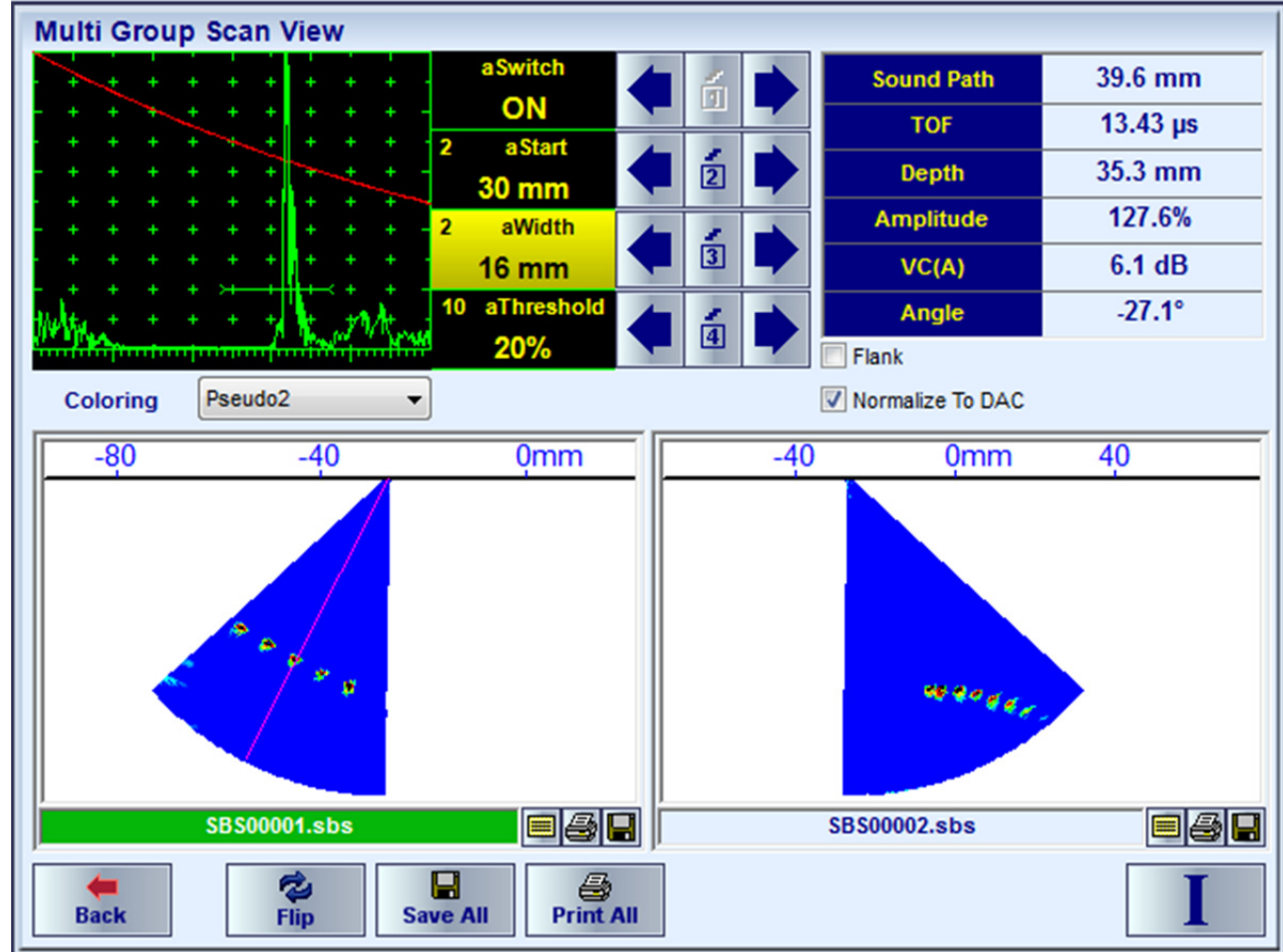


Implementing of longitudinal wave sectorial scan and linear scan (0° B-Scan) simultaneously





Implementing of 2 longitudinal wave sectorial scan coverage patterns simultaneously



MULTIGROUP D – Scanning of 3 regions of the solid shaft simultaneously from the single probe position

Multi Group Scan View - MGROUP.mgd

aSwitch	ON	1
aStart	910 mm	2
aWidth	296 mm	3
aThreshold	40%	4

Sound Path	1187.3 mm
TOF	371.04 μ s
Depth	1180.8 mm
Amplitude	92.8%
VC(A)	1.7 dB
Angle	6.0°

Flank Normalize To DAC

Coloring: Pseudo2

Buttons: Flip, Print All, Save All

REGION#1.she

REGION#2.she

REGION#3.she

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MULTIGROUP D – Scanning of 2 regions of the railway axle simultaneously

Multi Group Linear Scan - RW_AXLE_MGROUP.mgd

Scan Type	Time
10	Scan Length
	360°
5	Scan Time
	10 s
	Time-Wait
	3 s

Coloring: Pseudo2

Print All

AR5.1.she

AR5.2.she

Back

M = 280°

0 360